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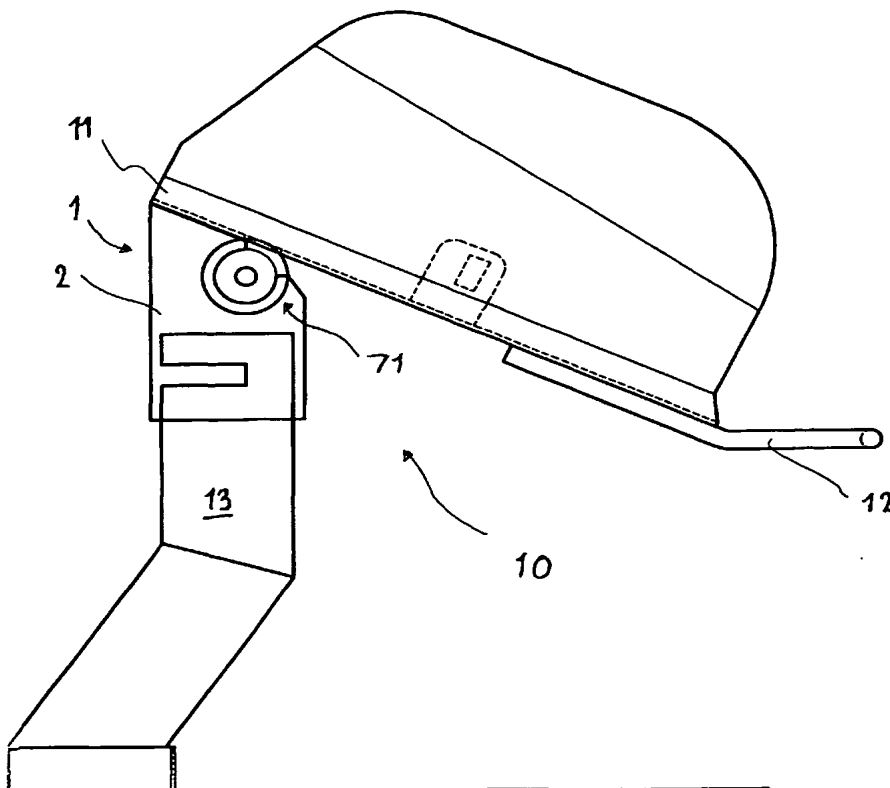
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(54) Title: A ROTATABLE LINK



(57) Abstract: The invention relates to a rotatable link, which may e.g. be incorporated in an upright. The upright may be used e.g. in connection with a support for a card terminal. The rotatable link may be characterized as a rotary friction link. Compressive forces caused by a mechanical tension in a pipe are transferred via two first objects to a second object clamped between them. The two first objects are secured and partly built into the pipe, and the second object is rotatable relative to the pipe. The second object constitutes a rotatable link part on which a plate may be welded to provide an upright.



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10/517642A ROTATABLE LINK

5 The invention relates to a rotatable link, e.g. for use in connection with a support for a piece of hardware, such as a card terminal. Moreover, the invention relates to a rotatable upright. In addition, the invention relates to use of a rotatable upright for the mounting thereon of an object, such as a piece of hardware, e.g. a card terminal.

Prior art

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Rotatable links, such as ball bearings, are known. A special type of ball bearings has an applied tension between the balls in the link and the face on which they move during rotation. This applied tension results in an increased friction in the movement of the balls, and the link may be characterized as sluggish in the rotary movement. However, the friction decreases
15 in the use of the link so that the sluggishness is reduced, and frequent adjustments of the applied tension are required to maintain the sluggishness.

Objects of the invention

20

It is an object of the invention to provide a rotatable link which requires few post tensionings during the service life of the link.

25

It is an object of the invention to provide a rotatable link which is inexpensive to manufacture.

It is an object of the invention to provide a rotatable upright having a plate so that the plate may be moved by hand in a rotary movement.

30

It is an object of the invention to provide a rotatable link for use for a plate on which a piece of hardware, such as a card terminal, may be secured,

and the plate is additionally provided with a strap, handle or the like so that the strap, handle or the like on the plate may be gripped by hand, and the plate may be moved in said rotary movement about the link.

5 It is an object of the invention to provide a rotatable link which, in addition to being sufficiently slack to be affected by hand, is also suitably tight so that a plate mounted on the rotatable link maintains its position after forces have been exerted by hand, and even if heavy objects are mounted on the plate and a moment is thus produced about the axis of the rotatable link.

10 It is an object of the invention that the use of the link only gives rise to few post tightenings of the link, even after many repetitions of the rotary movement of the link.

15 It is an object of the invention that an object may be placed on an upright with the object in a first position, and that the object may be brought to a second position by rotary movements, and that the second position is maintained after rotary movements have been performed, and the object is operated by users who want an individual setting of the position, such as
20 wheelchair users and non-wheelchair users, where the position is changed by the two types of users.

Further, it is an object of the invention to be able to incorporate a link having the above-mentioned properties, so that it is present transversely to and
25 partially inside a pipe opening so as to be partially concealed seen from the outside of the pipe.

In addition, it is an object of the invention that the plate must be capable of being rotated by a range of at least about 40° about the axis of the link.

30 It has been attempted to achieve these objects with the following rotatable

link and rotatable upright.

DESCRIPTION

- 5 According to an aspect of the present invention, there is provided a rotatable link as defined in claim 1.

The rotatable link may be described as a rotary friction link. The rotary link has a certain sluggishness which is owing to friction in the parts of the link.

10

In an embodiment, the pipe is a pipe stub which is short measured in the longitudinal direction relative to the diameter of the pipe. In an embodiment, the pipe is round. The pipe may also be elliptic. The pipe may also be made of metal, such as a steel alloy. The pipe may be deformed elastically. The thickness of the pipe depends on the material of the pipe and on the load which the link is to be capable of carrying and rotating. The pipe has two ends which each have a rim. Part of the one rim constitutes contact faces for the first objects. The rim may be shaped so as to form a support for the first objects in order to create contact along the first object in such as 25% or more of the circumference of the first object, such as 50% or more of the circumference of the first object, such as 75% or more of the circumference of the first object. The remaining part of the one rim constitutes two rim sections. The rim sections may be configured such that they have notches and cut-outs therein. In an embodiment, the one rim section forms part of a plane which forms an angle of 0-40° with the horizontal, such as 10-30° with the horizontal, and the other rim section is part of a plane which forms an angle of 40-80° with the horizontal, such as 50-70° with the horizontal. In an embodiment, a pawl is provided in the interior of the pipe, extending from the interior of the pipe wall inwards toward the centre of the pipe.

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In an embodiment, the first objects are cylinders. The first objects may have two end faces of essentially the same size. In another embodiment, the first objects taper in the longitudinal axis of the object, so that one end face is smaller than the other end face. In an embodiment, the contour of the first objects are curved and may have a convex or a concave contour, while, in another embodiment, the contour is essentially rectilinear.

The first objects may be secured to the pipe edge by welding or soldering, e.g. TIG-welding, or another form of attachment.

In an embodiment, the second object is a cylinder. In an embodiment, the second object is a regular cylinder having a rectilinear contour and end faces of essentially the same size. In another embodiment, the contour of the object is curved and may be convex or concave. The rims of each of the end faces of the second object may be formed by e.g. milling so that the rim has no sharp edges or burrs.

In an embodiment, the attachment means is a screw. The screw fits a thread on one of the two first objects. The attachment means has a diameter which allows it to pass through the bores in the objects, and the diameter is essentially equal to the diameter of the bored hole in the objects.

In an embodiment, there is one or more points on the contour of the second object which are more remote from the axis of the attachment means, measured perpendicularly to the axis of the attachment means, than the distance of points on the contour of each the two first objects from the axis of the attachment means, measured perpendicularly from the axis of the attachment means.

In an embodiment, the area of an end face of a first object, said end face being the one closest to the second object, is smaller than the area of the end faces of the second object, for each of the first objects.

- 5 In an embodiment, the unit is secured with its longitudinal direction perpendicular to the longitudinal direction of the pipe.

By assembling the first objects and the second object with the attachment means into a unit, it is ensured that the objects are kept together about a
10 common axis which constitutes the axis of rotation of the link.

By providing a unit like the foregoing one and mounting it in a pipe, a simple and inexpensive rotatable link consisting of few components is provided.

- 15 When the mechanical tension in the pipe produces compressive forces from the walls of the pipe inwards toward the centre of the pipe, this causes the link to be sufficiently slack for it to be affected by hand, while the link is also sluggish.

- 20 In addition, as a result of the mechanical tension in the pipe the attachment means need not be tightened very much in the assembly of the objects, for the given desired sluggishness. Thus, the attachment means is not very prone to work loose, resulting in few post tightenings.

- 25 A mechanical tension in the pipe may be detected by separating the second object from the unit and then measuring the distance between the two first objects. If the distance between the two first objects is smaller, when the second object has been separated from the unit, than the length of the second object, this indicates that a mechanical tension was present in the pipe
30 before the second object was separated from the unit. The distance and the length are measured in the direction of the bores.

According to an aspect of the present invention, there is provided a rotatable link as stated in claim 2.

5 An apertured disc is an object with a hole. In an embodiment, the apertured disc is an object having a small thickness relative to the size of the width of the disc. In an embodiment, the apertured disc is essentially circular.

10 The use of apertured discs results in a smoother operation of the link, among other things. In an embodiment, use is made of apertured discs to reduce the number of post tightenings of the attachment means in the link. In an embodiment, the frictional forces in the link are essentially smoothed out in the entire range of rotation of the link by the use of apertured discs according to claim 2.

15 The apertured discs may be positioned with their faces in contact with an end face of the second object and an end face of the first object, or in contact with an end face of the second object and a second apertured disc face, or in contact with an end face of the first object and a second apertured disc face, or in contact with two different apertured disc faces. The
20 apertured discs may be of the same size or of different sizes.

According to an aspect of the present invention, there is provided a rotatable link as stated in claim 3.

25 In an embodiment, four pairs of apertured discs are used in a rotary link.

According to an aspect of the present invention, there is provided a rotatable link as stated in claim 4.

30 The apertured discs may be of the same material or of different materials.

In an embodiment, the apertured disc is a spring disc.

In an embodiment, there are one pair of apertured discs of one material and three pairs of apertured discs of another material.

5

In an embodiment, there are one pair of apertured discs of brass and three pairs of apertured discs of steel.

10 According to an aspect of the present invention, there is provided a rotatable upright as stated in claim 5.

Thus, there is a provided an upright which, in addition to being sufficiently slack to be affected by hand, is also suitably tight so that the plate maintains its position after forces have been exerted by hand, and even if objects are mounted on the plate, and a moment is produced about the axis of the rotatable link.

15

The plate may be secured to the rotatable link part by welding. In an embodiment, the plate is secured with a large face to the rotatable link part.

20

According to an aspect of the present invention, there is provided a rotatable upright as stated in claim 6.

By providing an upright according to claim 6, forces may readily be applied by hand to effect a rotary movement of the rotatable link by gripping the handle. The handle may be shaped as a strap or the like.

25

According to an aspect of the present invention, there is provided a rotatable upright as stated in claim 7.

30

By providing an upright according to claim 7, simple mounting of the rotatable upright on a rod may be achieved.

5 The rod has an outside diameter which is approximately equal to and smaller than the inside diameter of the pipe. The pipe may be mounted on other objects, such as other rods in extension of the rod in one and the same direction measured along the longitudinal directions of the rod and the object.

10 In an embodiment, the rotatable upright may perform a rotary movement of the pipe about the rod. Hereby, a rotatable upright is achieved which has two rotary axes that are essentially perpendicular to each other.

15 According to an aspect of the present invention, there is provided a use as stated in claim 8.

A use according to claim 8 ensures that an object may be placed on an upright with the object in a first position, and that the object may be brought to a second position by rotary movements, and that the second position is
20 maintained after rotary movements have been performed.

In an aspect of the present invention, the use according to claim 8 is particularly advantageous when the object is a piece of hardware, such as a card terminal which is to be operated by wheelchair users as well as non-
25 wheelchair users, where the position is changed by the two types of users when using the hardware.

According to an aspect of the present invention, there is provided a method as stated in claim 9.

30

In an embodiment, the attachment of the unit to the pipe is performed by welding. In an embodiment, it is ensured by the welding that the pipe is deformed elastically, and that the elastic deformation thereby contributes to a mechanical tension in the pipe.

5

In an embodiment, a mechanical tension in the pipe may be achieved by first applying a mechanical deformation of the pipe, thereby deforming the pipe mechanically, and then attaching the unit so that a mechanical tension is maintained after the application of the mechanical deformation has been discontinued.

10

According to an aspect of the present invention, there is provided a method as stated in claim 10.

15

In an embodiment, the mechanical tension of the pipe may be changed by adding/removing one or more pairs of discs after the unit has been secured to the pipe. This provides a simple manner in which the mechanical tension in the pipe may be changed.

20

Detailed description

Brief description of the drawings

25

Embodiments of the invention will be illustrated below by means of examples with a detailed description of preferred embodiments. Reference is made to the figures in which:

fig. 1 shows an embodiment of the invention, illustrating an upright comprising a rotatable link, a plate and a handle;

30

fig. 2 illustrates individual parts incorporated in a link in an embodiment of the invention;

5 fig. 3 illustrates individual parts incorporated in a link in an embodiment of the invention;

fig. 4 shows an embodiment of the invention, illustrating a rotatable link;

10 fig. 5a shows an embodiment of the invention, illustrating an upright in a first position;

fig. 5b shows an embodiment of the invention, illustrating an upright in a second position;

15 fig. 6a shows an embodiment of the invention, illustrating another rotatable link seen perpendicularly to the axis of rotation;

fig. 6b shows an embodiment of the invention, illustrating another rotatable link seen along the axis of rotation.

20

Figure 1 shows the plate 11 on the link 1 as well as the strap 12 on the plate 11. See figures 2-4 for the following description of the link 1. The link 1 is composed of: a through-going machine screw 5 having therearound two small cylinders 3 of a first diameter, two discs 8 of said first diameter and a large cylinder 4 of a second diameter, said second diameter being larger than the first diameter. A round hole of approximately the same diameter as the diameter of the screw 5 has been milled in both the two small cylinders 3, the two discs 8 and the large cylinder 4, said machine screw 5 extending through said hole. The large cylinder 4 is present on the longitudinal axis of the machine screw 5, approximately centrally thereon, and the two discs 8 and the small cylinders 3 are arranged symmetrically around

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the large cylinder 4 such that a disc 8 is disposed between each of the small cylinders 3 and the large cylinder 4. One of the small cylinders 3 has threads for the machine screw 5 into which the machine screw 5 is screwed. The small cylinders 3 and the large cylinder 4 are of compressed round steel and the discs 8 are of brass.

The small cylinders 3, the discs 8 and the large cylinder 4 are assembled with the machine screw 5, see figure 2, and constitutes a unit 71 as described above and indicated in figure 3. The above-mentioned unit 71 is welded to a pipe stub 2, see figure 3. At one end the pipe stub 2 is cut at an angle of about 20° perpendicularly to the longitudinal direction of the pipe stub 2, and two openings 6 are milled in this inclined pipe edge. The two openings 6 in the inclined pipe edge form the contact face for welding to the two small cylinders 3 of the unit 71. The link 1 is shown assembled and mounted in figure 4. In the mounted state, the pipe 2 is slightly elastically deformed by being expanded slightly in the direction of the machine screw 5. This gives rise to a compressive force of an elastic nature on the unit 71 from the pipe stub 2 inwards toward the centre of the unit 71, see the arrows of force in figure 4. In the mounted link 1, it is only the large cylinder 4 which is rotatable (and partly the discs 8), whereas the two small cylinders 3 are fixed and integrated with the pipe stub 2.

Welding of the plate 11 takes place on the large cylinder 4, see figure 1 for a plate 11 welded on a link 1.

Mode of operation

The pipe stub 2 applies a force to the unit 71. The force is generated by the elastic deformation of the pipe stub 2 and acts along the axis of the link 1 from both sides of the pipe stub 2 inwards toward the centre of the unit 71.

The machine screw 5 is tightened firmly, which also produces compressive forces that act inwards and compress the unit 71.

5 The total compressive force on the unit 71 causes a certain desirable sluggishness in the link 1, cf. the above-mentioned objects. The sluggishness is partly brought about by applied forces from the pipe stub 2, and the sluggishness is therefore partly dependent on the compressive forces produced by the tightening of the machine screw 5. The machine screw 5 primarily has the effect of holding the parts of the unit 71 together rather than the
10 effect of causing sluggishness in the link 1. The frictional forces in the link 1 during rotation act inter alia on the machine screw 5 in the direction of rotation, and the frictional forces are assumed to be proportional to the force by which the screw 5 is tightened. If a very firmly tightened machine screw 5 were used, this would cause great frictional forces that might undesirably
15 loosen the screw 5. The use of the compressive forces of the pipe stub 2 means that the screw 5 need not be tightened very much for the given desired sluggishness. In this example, the screw 5 thus does not tend to loosen, which results in few post tightenings.

20 In this example, the discs 8 neutralize the frictional forces in the link 1 in that the discs 8 are made of a softer material than the cylinder parts 3, 4.

In this example, the larger diameter of the large cylinder 4 relative to the diameter of both the small cylinders 3 and the discs 8 makes it possible to
25 achieve a point on the link 1 for the welding of the plate 11, which has been lifted clear of the partially concealed link 1 in the pipe opening, whereby the plate 11 may be rotated through the desired range in an angle of rotation of about 40°, see figure 5.

30 Figures 6a and 6b show an embodiment of a rotatable link 1, where, in addition to two first cylinders 3 and the second cylinder 4, apertured discs 8

are provided in the rotatable link 1. Between a first cylinder 3 and a second cylinder 4 and in the mentioned order and on each side of the second cylinder 4, there are: an apertured disc 82 of a first material and three apertured discs 81 of a second material. In this example the first material is brass, and the second material is steel. The second material may be spring steel. The second cylinder 4 and the two first cylinders 3 are made of sulphur-alloyed free-cutting steel in this example. The pipe 2 is cut with two rim sections, and the upper rim section is produced such that it comprises a step. One rim section is part of a plane that forms an angle of about 20° with the horizontal, and the other rim section is part of a plane that forms an angle of about 60° with the horizontal. In this example, there is a hole in the wall of the pipe 2 in its lower area shown by a cantilever in profile in figure 6b. A pawl may be inserted through this hole into the interior of the pipe 2, extending from the interior of the pipe wall inwards toward the centre of the pipe 2. If the pipe 2 is mounted on a rod 13 having a slot, the pawl has the function of controlling the rotary movement in that the pawl is present in the slot during the rotary movement. See figure 1 for an example of a slot in a rod 13.

Figures 1, 5a and 5b show examples of uprights 10 in embodiments of the invention. Figure 1 shows an upright 10 mounted on a horizontal face. A description of the upright 10 is given below, based on the mounted part of the upright 10 on the horizontal face. The upright 10 comprises a foot secured to an object, which is in turn secured to the rod 13. The object, shown here as a rod part, is secured in extension of the rod 13 with its longitudinal direction different from the longitudinal direction of the rod 13. The rod 13 is a circular hollow pipe and has a slot configured as a section in the rod 13 near the end of the rod 13, and the rod 13 has an outside diameter approximately equal to and smaller than the inside diameter of the pipe 2. A pipe 2 is disposed around and connected to the rod 13. A pawl (not shown) may be mounted in the pipe 2, engaging the slot such that the pipe 2 is kept

in its vertical position in that the pawl is in contact with the edges of the slot, and such that, simultaneously with the vertical attachment, it is possible to rotate the pipe about the longitudinal direction of the pipe 2. The pipe 2 has a secured unit 71, and together they form a rotatable link 1. A plate 11 is
5 secured on the rotatable link 1, welded to the rotatable link part of the unit 71. The plate has secured thereto a handle 12 which a user may grip and move the plate 11 in a rotary movement about the axis of the rotatable link part and/or about the axis along the longitudinal direction of the pipe 2. An object (not shown), such as a piece of hardware, e.g. a card terminal, may
10 be mounted or placed on the plate. A screen capable of screening the hardware is shown mounted on the plate.

Figs. 5a and 5b show an example of an upright 10. An object 14 is mounted on the upright 10. In fig. 5a, the upright 10 has a position where the plate 11
15 has been rotated maximally in one direction about the axis of the rotatable link part, such that it hits an upper part of the rim of the pipe 2, said upper part forming a rim section. This rim section is part of a plane having an inclination of about 20° with the horizontal. In fig. 5b, the upright 10 has a position in which the plate 11 has been rotated maximally in the other direc-
20 tion about the axis of the rotatable link part, such that it hits a lower part of the rim of the pipe 2, said lower part forming a rim section. When contacting this rim section, the plate has an inclination of about 60° with the horizontal.

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AMENDED CLAIMS

1. A rotatable link (1), comprising a pipe (2), two first objects (3) each having a bore, a second object (4) having a bore, and an attachment means (5) extending through said bores and assembling, in said order, a first object (3), the second object (4) and a first object (3) into a unit (71), characterised in that the two first objects (3) are secured to the pipe (2) on a part of the area of a rim (6) for the pipe (2), thereby providing a mechanical tension in the pipe (2) which is transferred as compressive forces in the longitudinal direction of the attachment means (5) to the second object (4), which forms a link part rotatable relative to the two first objects with an axis of rotation along the longitudinal axis of the attachment means (5).
2. A rotatable link (1) according to claim 1, characterised by additionally comprising one or more pairs of apertured discs (8), wherein it applies to each pair of apertured discs (8) that the apertured discs (8) of a pair are disposed on their respective sides of the second object (4) between this and a first object (3) and with the attachment means (5) through the hole in the apertured discs (8).
3. A rotatable link (1) according to claim 2, characterised in that the number of pairs of apertured discs (8) is two or more, such as three or more, such as four or more.
4. A rotatable link (1) according to claims 2-3, characterised in that apertured discs (8) are made of a material selected from the following substances: plastics and metal, such as brass and steel.

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5. A rotatable upright (10), comprising a rotatable link (1) according to any one of the preceding claims characterised in that a plate (11) is secured on the rotatable link part.

5 6. A rotatable upright (10) according to claim 5, characterised by comprising a handle (12) secured to the plate (11).

10 7. A rotatable upright (10) according to any one of claims 5-6, characterised by comprising a rod (13), said pipe (2) being mounted down along said rod, with the longitudinal direction of the pipe (2) being essentially in parallel with the longitudinal direction of the rod (13).

15 8. Use of a rotatable upright (10) according to any one of claims 5-7 for the positioning thereon of an object (14), such as a piece of hardware.

20 9. A method of manufacturing a rotatable link (1), comprising assembling a unit (71) consisting of two first objects (3) each having a bore, a second object (4) having a bore, and an attachment means (5) in that the attachment means (5) is passed through said bores and, in said order, assembles a first object (3), the second object (4) and a first object (3), characterised by securing the unit (71) to a pipe (2) on a part of the area of a rim (6) of the pipe (2) with contact to the two first objects (3), thereby providing a mechanical tension in the pipe (2) which is transferred as compressive forces in the longitudinal direction of the attachment means (5) to the second object (4), which forms a link part rotatable relative to the two first objects with an axis of rotation along the longitudinal axis of the attachment means (5).

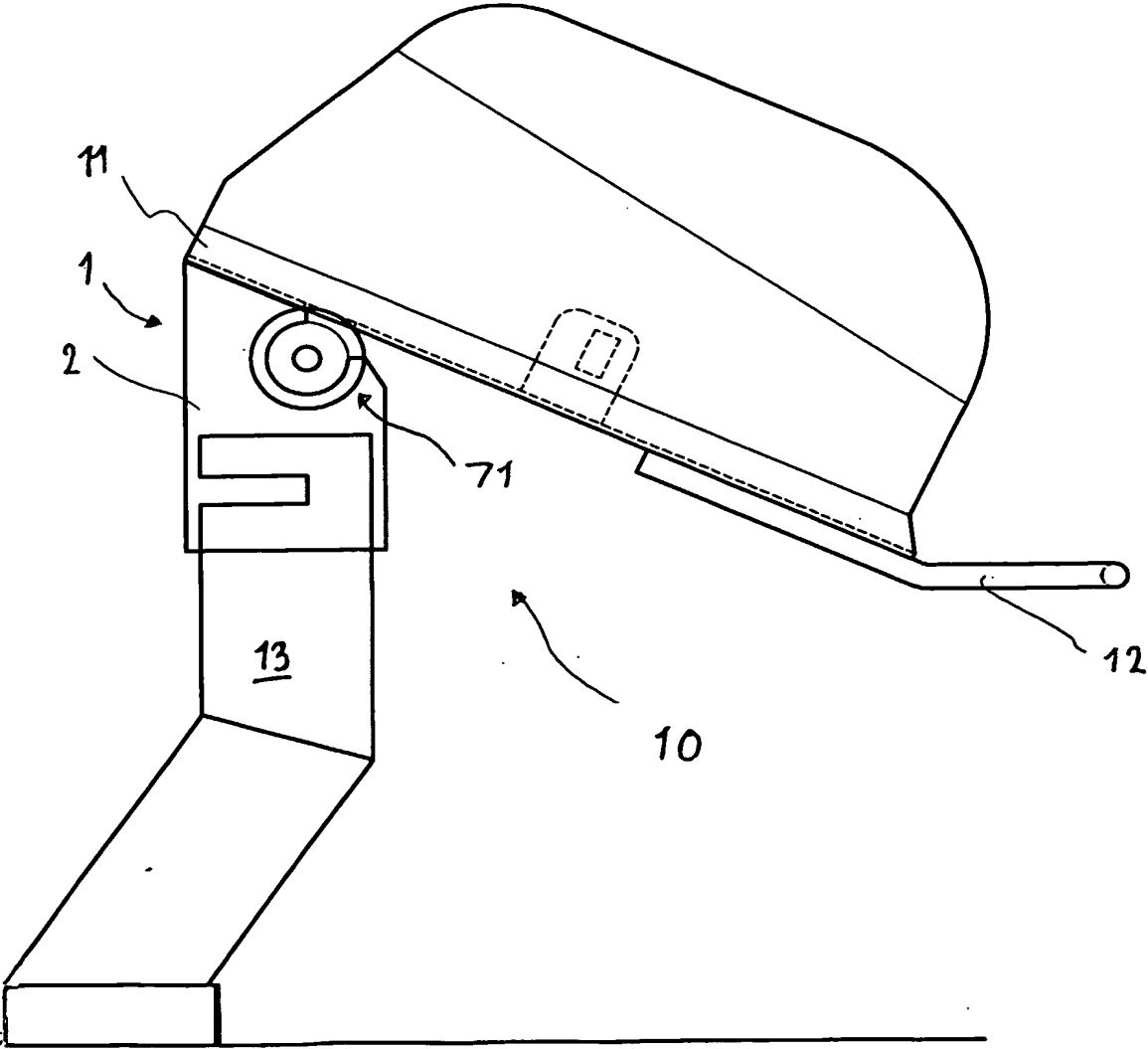
30 10. A method according to claim 9, characterised in that one or more pairs of apertured discs (8) are moreover incorporated in the unit, and wherein it applies to each pair of apertured discs (8) that the apertured

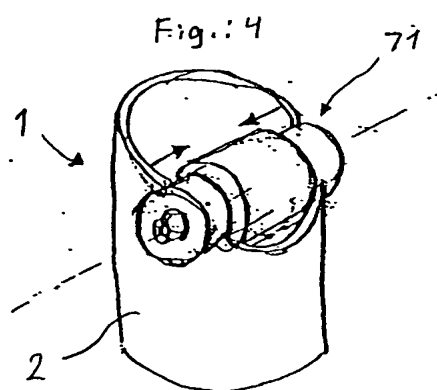
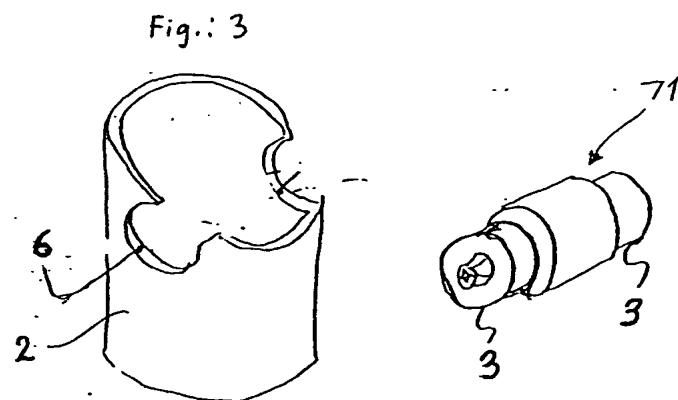
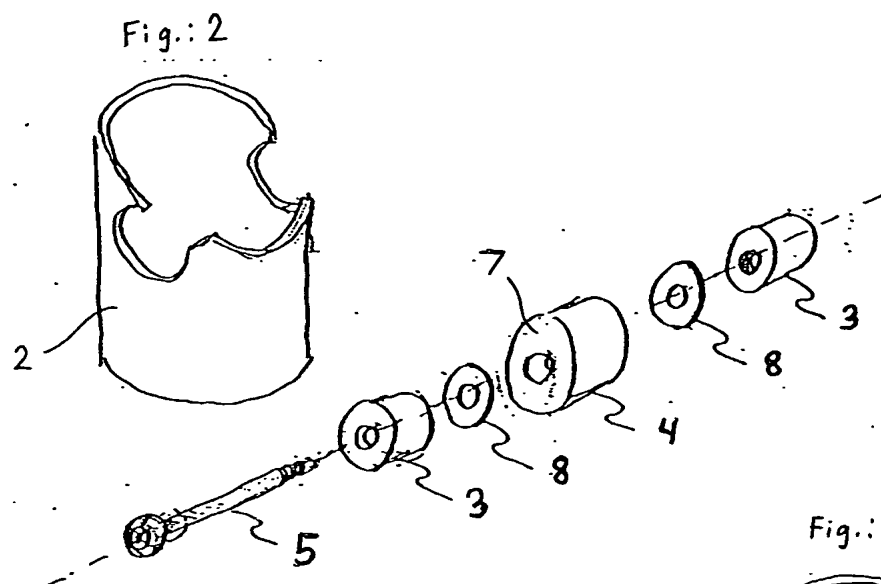
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discs (8) of a pair are disposed on their respective sides of the second object (4) between this and a first object (3) and with the attachment means (5) through the hole in the apertured discs (8).

Fig.: 1





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Fig.: 5a

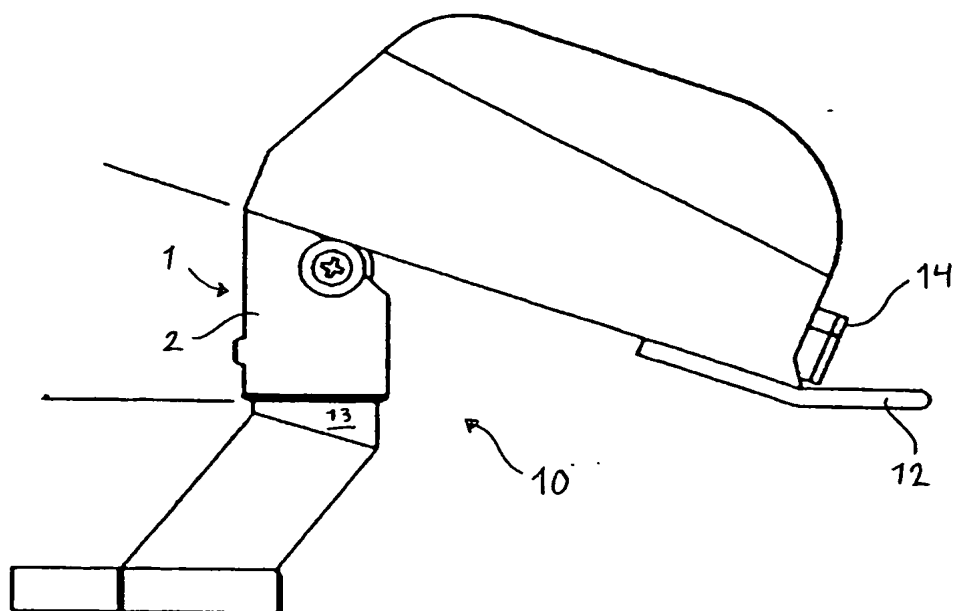
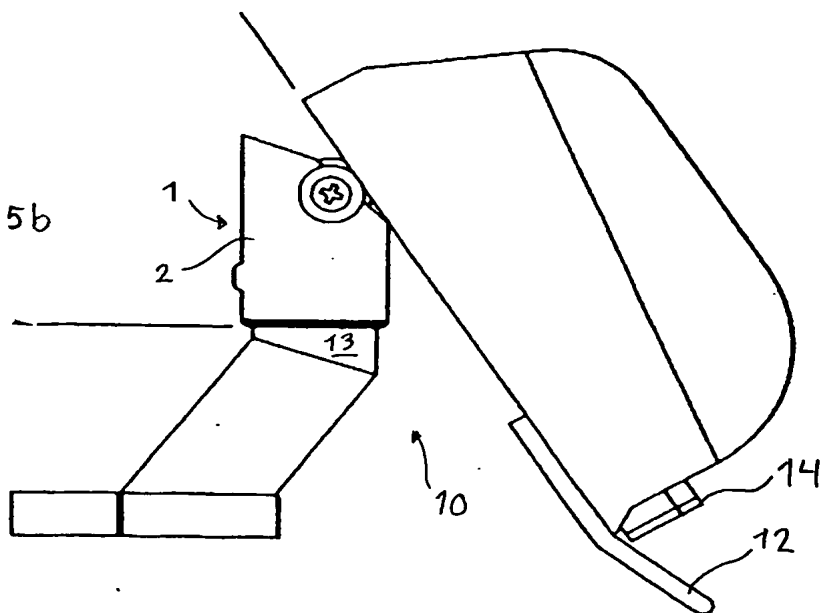


Fig.: 5b



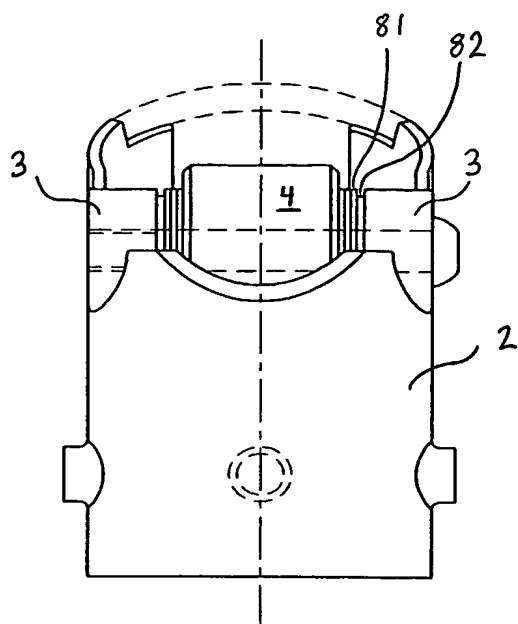


Fig.: 6a

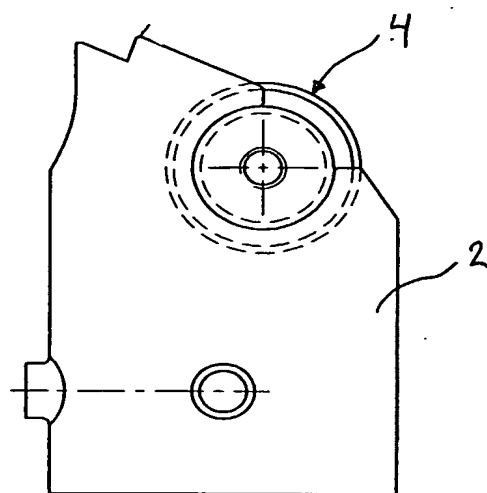


Fig.: 6b